

PMS-7030

DESCRIPTION

The PMS-7030 is a pre-promoted, low viscosity, unsaturated polyester resins.

FEATURES AND BENEFITS

- Permits highest filler loading reducing cost.
- Low color.
- Moderately long production cycles

APLICACIONES

- Manufacture of countertops, tabletops, vanities and bathtubs by manual process.

TYPICAL LIQUID PROPERTIES FEATURES AND BENEFITS

Property	Units	Min	Max	Test Method
Non-volatile content	%	61	64	TARQ-204
Brookfield viscosity ²	Cps	325	425	TARQ-300
Gel Time ¹	Minutes	10	15	TARQ-400
Cure time	Minutes	22	31	TARQ-400
Exothermic Peak	°C	-----	150	TARQ-400
Stability at 120°C	Hours	1.5	-----	TARQ-660
Appearance	-----	Clear		Visual
Color	-----	Hot pink		Visual

¹1% Butanox M-50 @25°C, ² LVDV-E, spindle #3, 60 rpm @ 25°C

NOTE: Tests results compared with the reported in certificate can be affected due to: batch age, temperature, moisture, type and amount of catalyst, testing equipment and method.

RECOMMENDATIONS

1. The catalyst level should not exceed 2.8% or fall below 1% for proper cure.
2. This product should not be used when temperature conditions are below 16°C, as curing and handling may be adversely affected.
3. Do not add any material different to the catalyst recommended for this product.
4. Do not mix organic peroxides with metallic soaps, amines or any type of accelerators or promoters, because it can result on violent decomposition with fire or explosion.
5. Any additional questions, please contact your Reacciones Químicas SA de CV sales representative.

STORAGE

Uncatalyzed PMS-7030 resin, has a usage life of three months from invoice date, when stored at 25°C or below, in a closed, factory sealed opaque containers, and out of direct sunlight, heat sources or moisture. For every 7°C increase in storage temperature, the shelf life is reduced by one half.

SAFETY AND HANDLING

Detailed information for safe handling of PMS-7030 resin, can be found on its SDS. For more information, please contact your Reacciones Químicas SA de CV sales representative.

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